

User Manual



# APAX-5072

EtherNet/IP Coupler

**ADVANTECH**

*eAutomation*

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## Product Warranty (2 years)

Advantech warrants to you, the original purchaser, that each of its products will be free from defects in materials and workmanship for two years from the date of purchase.

This warranty does not apply to any products which have been repaired or altered by persons other than repair personnel authorized by Advantech, or which have been subject to misuse, abuse, accident or improper installation. Advantech assumes no liability under the terms of this warranty as a consequence of such events.

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If you think you have a defective product, follow these steps:

1. Collect all the information about the problem encountered. (For example, CPU speed, Advantech products used, other hardware and software used, etc.) Note anything abnormal and list any onscreen messages you get when the problem occurs.
2. Call your dealer and describe the problem. Please have your manual, product, and any helpful information readily available.
3. If your product is diagnosed as defective, obtain an RMA (return merchandise authorization) number from your dealer. This allows us to process your return more quickly.
4. Carefully pack the defective product, a fully-completed Repair and Replacement Order Card and a photocopy proof of purchase date (such as your sales receipt) in a shippable container. A product returned without proof of the purchase date is not eligible for warranty service.
5. Write the RMA number visibly on the outside of the package and ship it prepaid to your dealer.

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# Declaration of Conformity

## CE

This product has passed the CE test for environmental specifications when shielded cables are used for external wiring. We recommend the use of shielded cables. This kind of cable is available from Advantech. Please contact your local supplier for ordering information.

## FCC Class A

Note: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

# Technical Support and Assistance

1. Visit the Advantech web site at [www.advantech.com/support](http://www.advantech.com/support) where you can find the latest information about the product.
2. Contact your distributor, sales representative, or Advantech's customer service center for technical support if you need additional assistance. Please have the following information ready before you call:
  - Product name and serial number
  - Description of your peripheral attachments
  - Description of your software (OS, version, application software, etc.)
  - A complete description of the problem
  - The exact wording of any error messages

# Safety Precaution - Static Electricity

Follow these simple precautions to protect yourself from harm and the products from damage.

- To avoid electrical shock, always disconnect the power from your PC chassis before you work on it. Don't touch any components on the CPU card or other cards while the PC is on.

Disconnect power before making any configuration changes. The sudden rush of power as you connect a jumper or install a card may damage sensitive electronic components.

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## Safety Instructions

1. Read these safety instructions carefully.
2. Keep this User Manual for later reference.
3. Disconnect this equipment from any AC outlet before cleaning. Use a damp cloth. Do not use liquid or spray detergents for cleaning.
4. For plug-in equipment, the power outlet socket must be located near the equipment and must be easily accessible.
5. Keep this equipment away from humidity.
6. Put this equipment on a reliable surface during installation. Dropping it or letting it fall may cause damage.
7. The openings on the enclosure are for air convection. Protect the equipment from overheating. **DO NOT COVER THE OPENINGS.**
8. Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
9. Position the power cord so that people cannot step on it. Do not place anything over the power cord.
10. All cautions and warnings on the equipment should be noted.
11. If the equipment is not used for a long time, disconnect it from the power source to avoid damage by transient overvoltage.
12. Never pour any liquid into an opening. This may cause fire or electrical shock.
13. Never open the equipment. For safety reasons, the equipment should be opened only by qualified service personnel.
14. If one of the following situations arises, get the equipment checked by service personnel:
  15. The power cord or plug is damaged.
  16. Liquid has penetrated into the equipment.
  17. The equipment has been exposed to moisture.
  18. The equipment does not work well, or you cannot get it to work according to the user's manual.
  19. The equipment has been dropped and damaged.
  20. The equipment has obvious signs of breakage.
21. **DO NOT LEAVE THIS EQUIPMENT IN AN ENVIRONMENT WHERE THE STORAGE TEMPERATURE MAY GO BELOW -20° C (-4° F) OR ABOVE 60° C (140° F). THIS COULD DAMAGE THE EQUIPMENT. THE EQUIPMENT SHOULD BE IN A CONTROLLED ENVIRONMENT.**
22. **CAUTION: DANGER OF EXPLOSION IF BATTERY IS INCORRECTLY REPLACED. REPLACE ONLY WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER, DISCARD USED BATTERIES ACCORDING TO THE MANUFACTURER'S INSTRUCTIONS.**
23. The sound pressure level at the operator's position according to IEC 704-1:1982 is no more than 70 dB (A).

**DISCLAIMER:** This set of instructions is given according to IEC 704-1. Advantech disclaims all responsibility for the accuracy of any statements contained herein.

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# Chapter 1

Overview

## 1.1 Introduction

APAX-5072 module is a compact EtherNet/IP coupler. EtherNet/IP protocol is very popular in industrial automation applications. APAX-5072 can recognize connected APAX-5000 I/O modules, and perform as a communication interface between those I/O modules and remote EtherNet/IP master like Allen-Bradley PLC through EtherNet/IP protocol.

APAX-5072 supports **Utility mode** and **EtherNet/IP mode**, that you can set by the DIP switch on the PCB board. Refer to Section 1.3.3 for how to configure it.

When you configure the mode as **Utility mode**, you can configure APAX-5072 IP address and related setting for the connected APAX-5000 I/O modules by Advantech APAX/ADAM utility. Refer to APAX-5072 Software Manual for how to configure by utility.

When you configure the mode as **EtherNet/IP mode**, APAX-5072 with APAX-5000 I/O modules are ready to communicate with EtherNet/IP master by EtherNet/IP protocol. There are maximum 32 APAX-5000 I/O modules which can be recognized by one APAX-5072 coupler module. Refer to APAX-5072 Software Manual for how access I/O data (address mapping).

## 1.2 System Architecture

APAX-5072 needs to be inserted on APAX-5002 backplane to get power. By assembling with other APAX-5000 I/O modules on APAX-5002 backplanes, APAX-5072 can communicate with other APAX-5000 I/O modules through the backplanes. Refer to Section 3.1 for the assembly operation.

APAX-5072 is equipped with 2 RJ-45 LAN ports, sharing the same IP address with a built-in Ethernet switch. This makes APAX-5072 able to build a line or star topology. Using line topology, It can significantly save system wiring and cabling cost in many industrial automation applications. Refer to figure below.

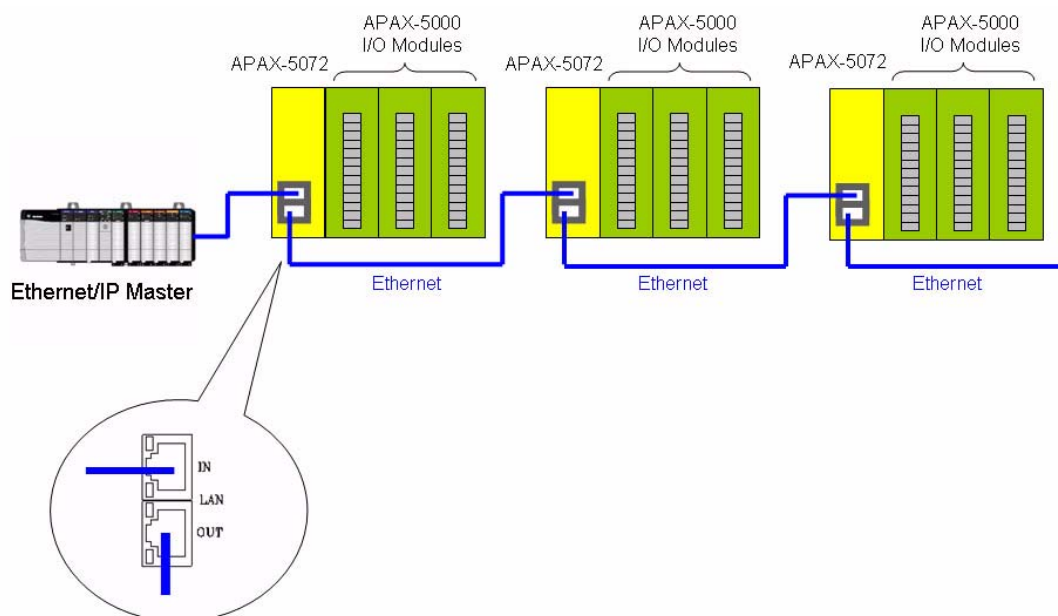
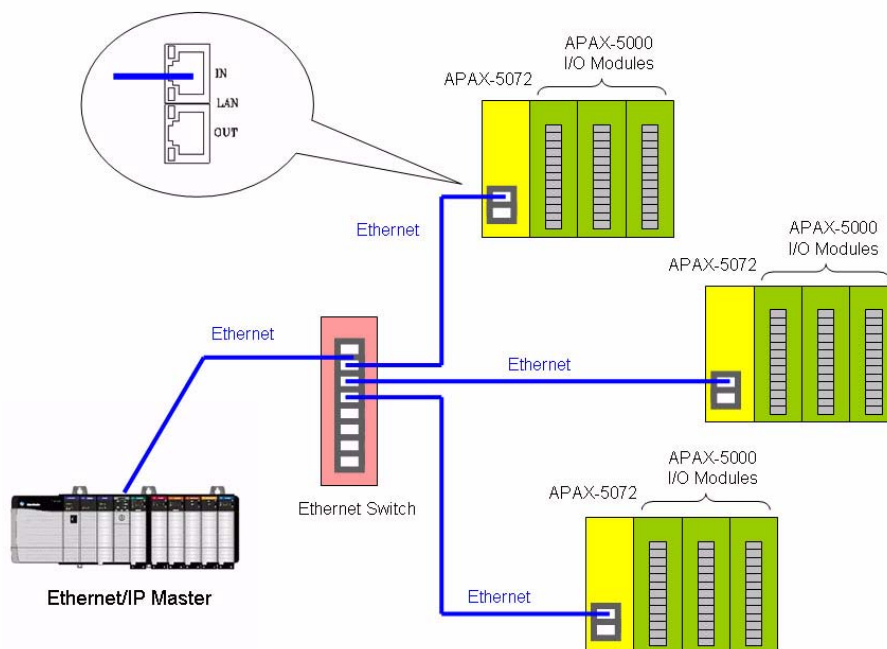


Figure 1.1 Line Topology for APAX-5072

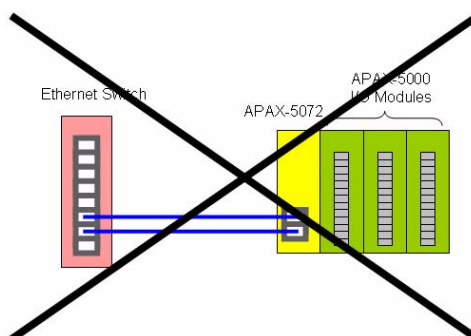


**Note!** When you use line topology, if one APAX-5072 loses power, the connection to the following APAX-5072 will be disconnected. If you want to prevent from it, you can choose star topology.



**Figure 1.2 Star Topology for APAX-5072**

**Note!** 1. Do not use hub between the Ethernet/IP master and APAX-5072. Only Ethernet switch is acceptable.  
2. The quality of the network will influence the Ethernet/IP communication performance, so make the network as simple as possible.



**Warning!** DO NOT connect the two LAN ports on one APAX-5072 to the same Ethernet switch as shown above. The communication won't work.

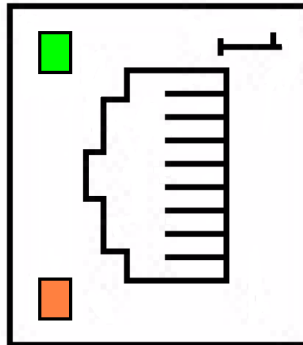


The default IP address is 10.0.0.1. User can change the IP address by APAX utility or .NET class libraries. The maximum distance between hub/switch and APAX-5072 or between two APAX-5072 is 100 m.

## 1.3 Features

### 1.3.1 Ethernet Ports

The APAX-5072 is equipped with two Ethernet ports with the same IP address (a built-in Ethernet switch connects to these two ports) which is fully compliant with IEEE 802.3u 10/100Mbps. The Ethernet ports provide standard RJ-45 connectors with an upper left LED indicator on the front side showing Link/Activity (Off: Not Link, Green and Flash: Link and Activity), and lower left LED indicator showing LAN speed (Orange: 100 Mbps, Off: 10 Mbps). Refer to figure below for Ethernet port pin assignment.



Pin	Assignment	Description
1	TD +	Transmit +
2	TD -	Transmit -
3	RD +	Receive +
4	N/C	not used
5	N/C	not used
6	RD -	Receive -
7	N/C	not used
8	N/C	not used

**Note!** *The Ethernet port is only used in LAN, not for connection to telecommunication circuits.*

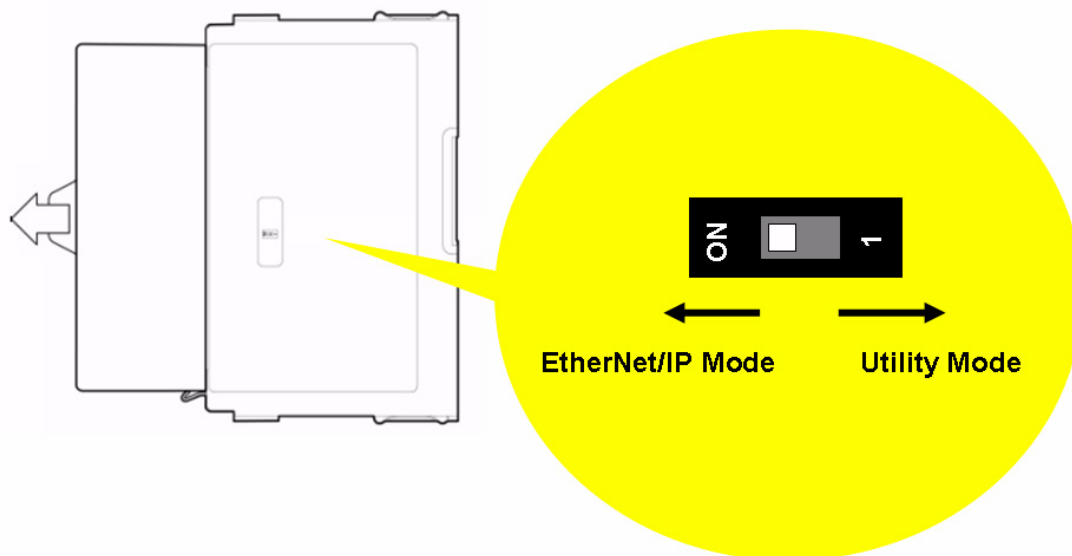


### 1.3.2 Watchdog Timer

The built-in watchdog timer is designed to automatically reset the microprocessor if the system fails. This feature greatly reduces the level of maintenance required and makes the APAX-5072 ideal for use in applications which require a high level of system stability.

### 1.3.3 Utility and EtherNet/IP Modes

You can configure APAX-5072 coupler module as Utility mode or EtherNet/IP mode by the DIP switch. Refer to figure below for how to configure it. When APAX-5072 is set as Utility mode, you can use APAX/ADAM utility to configure APAX-5072 and connected APAX-5000 I/O modules. When APAX-5072 is set as EtherNet/IP mode, it can directly communicate with EtherNet/IP master device such as Allen-Bradley PLC by EtherNet/IP protocol. Refer to APAX-5072 Software Manual for more detail about APAX/ADAM utility configuration and how to connect with EtherNet/IP device.



**Note!** The default mode is Utility mode.





# Chapter 2

## Product Specifications

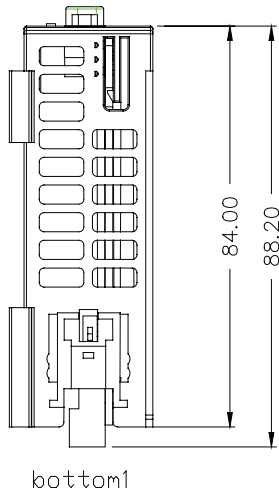
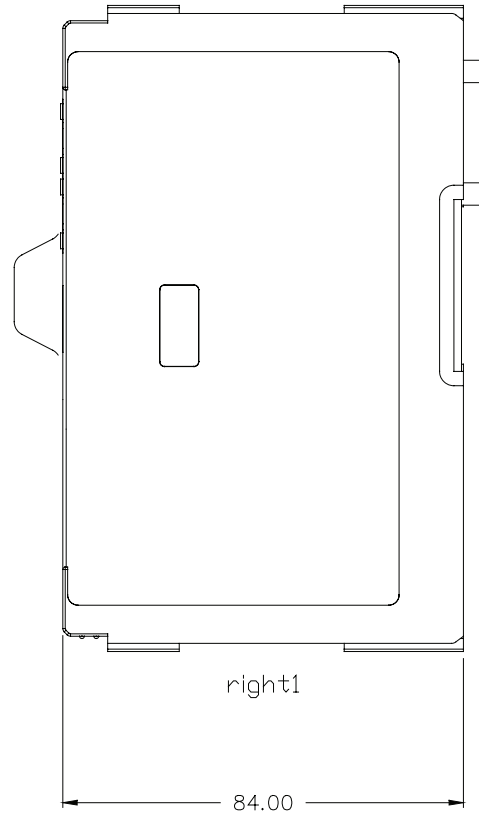
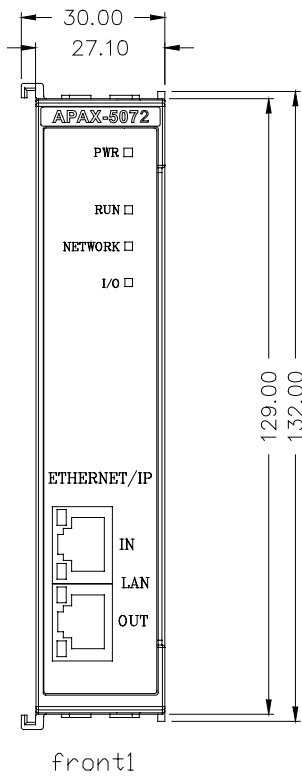
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## 2.1 Coupler Module

### 2.1.1 APAX-5072 Specifications

- **Number of Connected I/O Modules:** 32 (maximum)
- **Protocols:** EtherNet/IP
- **Diagnostic LEDs:** 1 x Power, 1 x Run, 1 x Network status, 1 x I/O status  
2 x LAN link/activity/speed (besides the LAN port)
- **Connection Distance:** Maximum 100 m between hub/switch and coupler or  
between coupler and coupler
- **Watchdog Timer:** Yes
- **Configuration Tool:** APAX Utility under Windows environments
- **Power Consumption:** 3 W @ 24 VDC (typical)
- **LAN Ports:** 1 x 10/100 Mbps (2 x RJ-45 connectors sharing the same IP address  
for daisy chain connections)
- **Topology:** Line or star
- **Dimensions:** 30 x 139 x 100 mm (Width x Height x Depth)
- **Weight:** Approximately 150 g
- **Operating Temperature:** -10 ~ 55° C (when vertically mounted, refer to 3.3.2)
- **Storage Temperature:** -40 ~ 70° C
- **Shock Resistance:** 20 G @ wall mounting, duration 11 ms  
(tested to IEC 60068 2-27)
- **Vibration Resistance:** 1 Grms @ wall mounting, random, 5 ~ 500 Hz,  
3-axes, 1 hr/axis. (Tested to IEC 60068-2-64)
- **Relative Humidity:** 5 ~ 95% (non-condensing)

## 2.1.2 APAX-5072 Dimensions



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## 2.2 Power Supply Module

### 2.2.1 APAX-5343E

#### Input

- **Rated Voltage:** 115/230 VAC
- **Voltage Range:** 90 ~ 264 VAC
- **Rated Current:** 1.5 A (at rated load)
- **Input Frequency Range:** 47 ~ 63 Hz
- **Inrush Current Limitation:** 50 A (one cycle at 25° C)
- **Installed Input Fuse:** F 3.15 A/ 250 V (not accessible)

#### Output

- **Output Power:** 72 watts
- **Power Loss at rated load:** approximated 8 ~ 9 W
- **Residual Ripple:** <240 mVpp
- **Startup Delay:** < 3 second
- **Rated Voltage:** 24 VDC
- **Voltage Rise:** typical 60 ms
- **Rated Output Current:** 3 A
- **Output Current Limitation:** 3.5 ~ 4.3 A
- **Efficiency:** > 87% (at 115/230 VAC Input Voltage, Rated load)

#### Protection

- **Isolation Protection (In/Out):** 42/42 VDC
- **Over Voltage Protection:** Shutdown at approx. 25~27 VDC, latch off mode
- **Over Load Protection:** Auto-recovery mode
- **Short Circuit Protection:** Auto-recovery mode

#### General

- **Certification:** CE, FCC Class A, UL 508 (UL/cUL approval), Energy Star
- **Enclosure:** ABS + PC
- **Diagnostics LEDs:** 1 x Power
- **Dimensions (W x H x D):** 75 x 151 x 115 mm
- **Operating Temperature:** 0 ~ 55° C
- **Storage Temperature:** -20 ~ 70° C
- **Relative Humidity:** 5 ~ 95% (non-condensing)
- **Leakage Current:** < 3.5 mA



# Chapter 3

Mechanical  
Installation

## 3.1 Mechanical Assembly and Power Connection

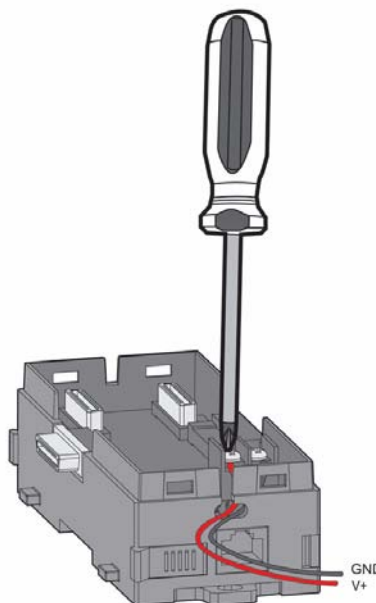
### 3.1.1 Standalone Controller (with Direct Power Input)

APAX-5072 needs to be inserted on one APAX-5002 backplane module. Insert One APAX-5000 I/O module on the same backplane module. That I/O module can be controlled by remote controller or PC through APAX-5072. If you want to have more APAX-5000 I/O modules to be controlled, simply stacked other APAX-5002 backplanes to the original backplane, and inserted APAX-5000 I/O modules on the stacked backplanes. It becomes one complete remote I/O system, and APAX-5072 can communicate with these APAX-5000 I/O modules through the backplanes.

There are two ways that APAX-5072 can be powered when it performs as a standalone controller. One way is to connect the DC power supply wire directly to the power connector on the backplane. Another way is using Advantech APAX-5343E power supply module, refer to Section 3.1.2 for more detail.

When you wire the power supply to the backplane, the power is transferred between backplanes, and provides to APAX-5072 and other APAX-5000 I/O modules inserted on the backplanes. Refer to figures below for how to wiring the power to the backplane, and how to assembly APAX-5072 and other APAX-5000 I/O modules with backplanes:

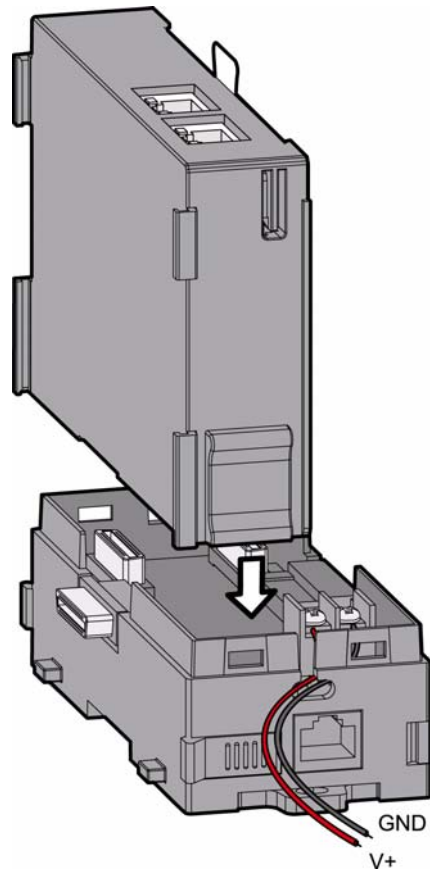
Step 1: Connect the power supply wire to the power connectors on the 2-slot APAX-5002 backplane module.



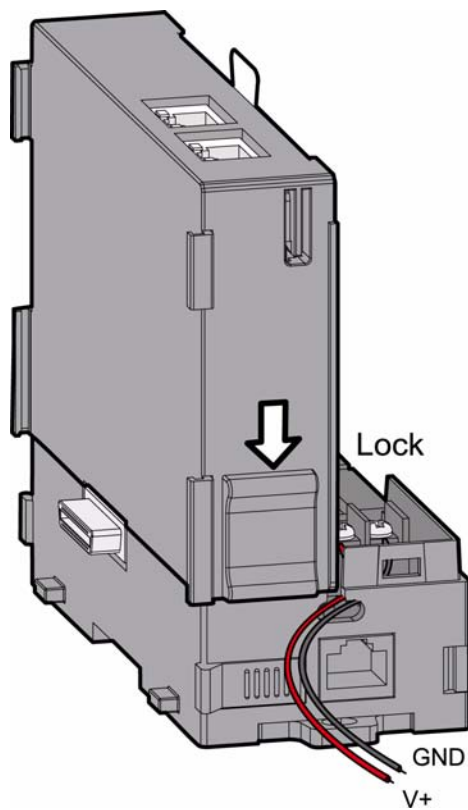
**Warning!** *If you use APAX-5000 digital modules in the same system, use different power supplies for the system and the the digital channels on digital modules, to have isolation protection between digital channels and system.*



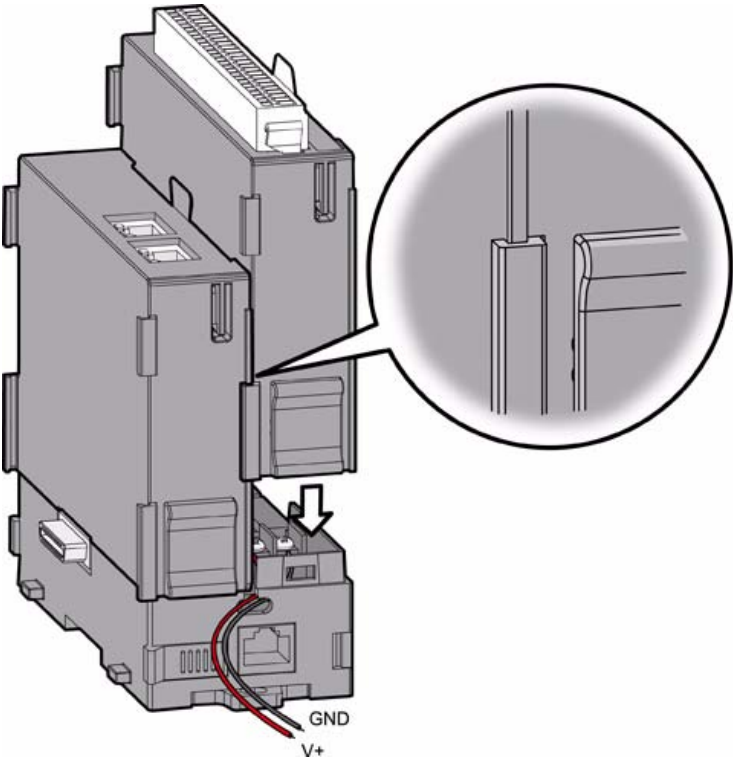
Step 2: Insert APAX-5072 on the APAX-5002 backplane module.



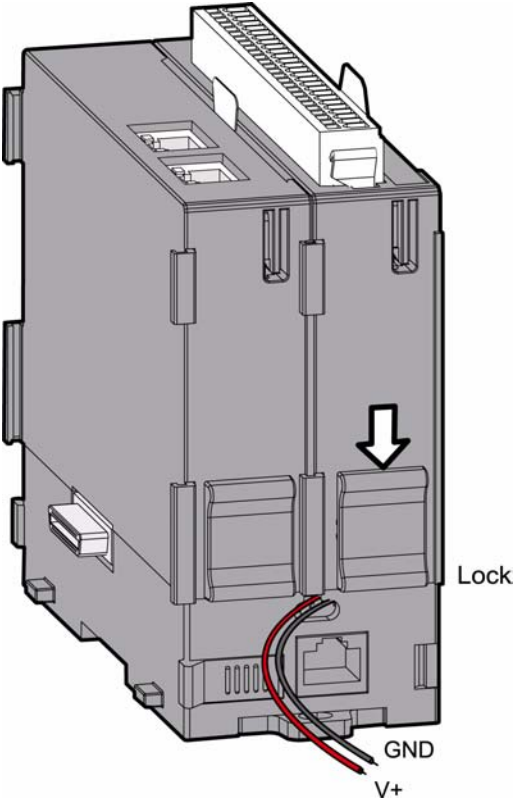
Step 3: Lock APAX-5072 to the APAX-5002 backplane by pulling down the module locks on two sides.



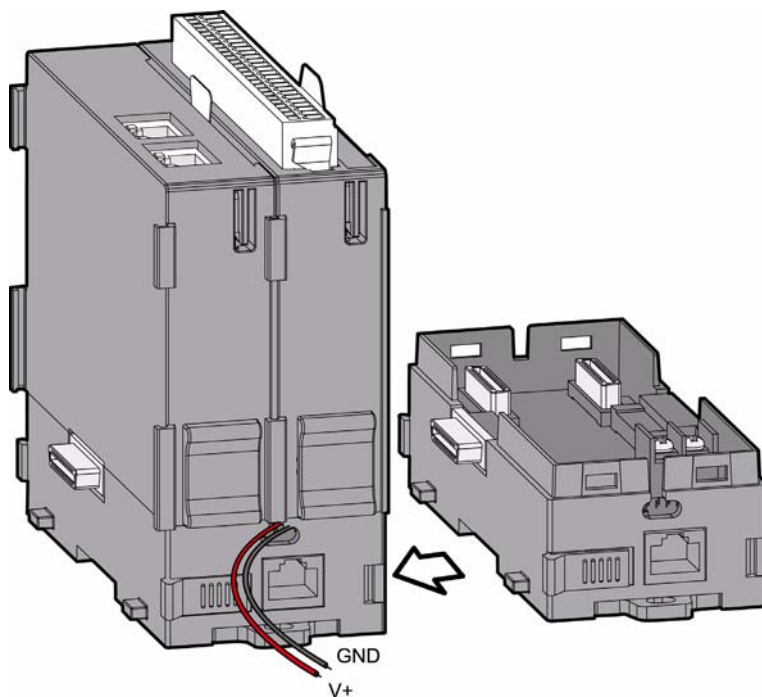
Step 4: Insert another APAX-5000 I/O module on the same APAX-5002 backplane. Use tongue-and-groove slots to move the module.



Step 5: Lock that APAX-5000 I/O module to the APAX-5002 backplane by pulling down the module locks on two sides.



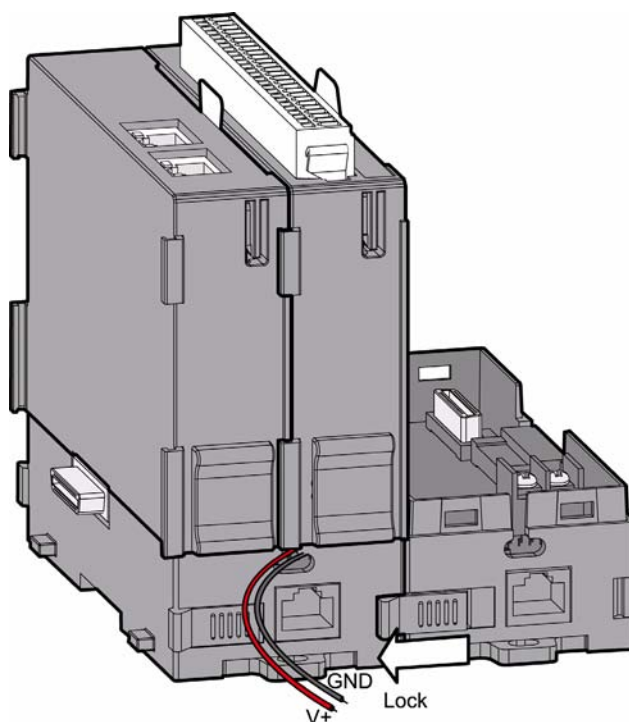
Step 6: If you need more than one APAX-5000 I/O module, stack another APAX-5002 backplane to the original APAX-5002 backplane.



**Warning!** When you assembly different backplanes together, remember to turn off the power connected to the backplane. If not, the backplanes may be damaged. Turn on the power again after you complete the assembly for all backplanes.



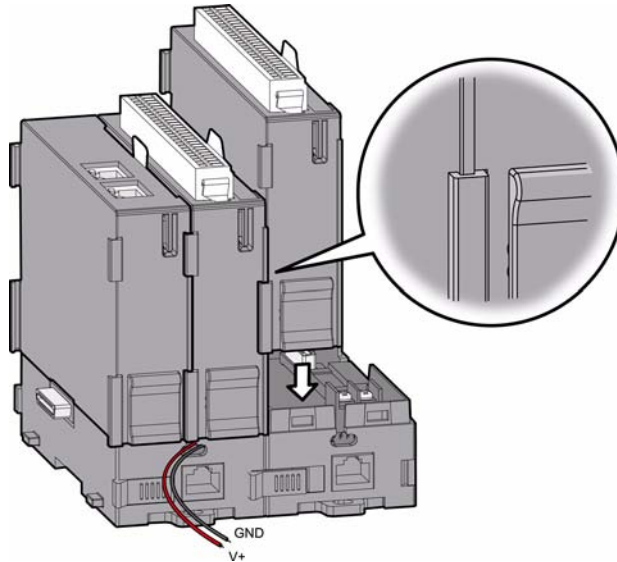
Step 7: Lock the stacked APAX-5002 backplane to the original APAX-5002 backplane by the backplane locks on two sides.



**Note!** *If you want to provide more power to the system, you can connect another power supply wire to the power connections on the second APAX-5002 backplane. (The wiring procedure is the same as step 1)*



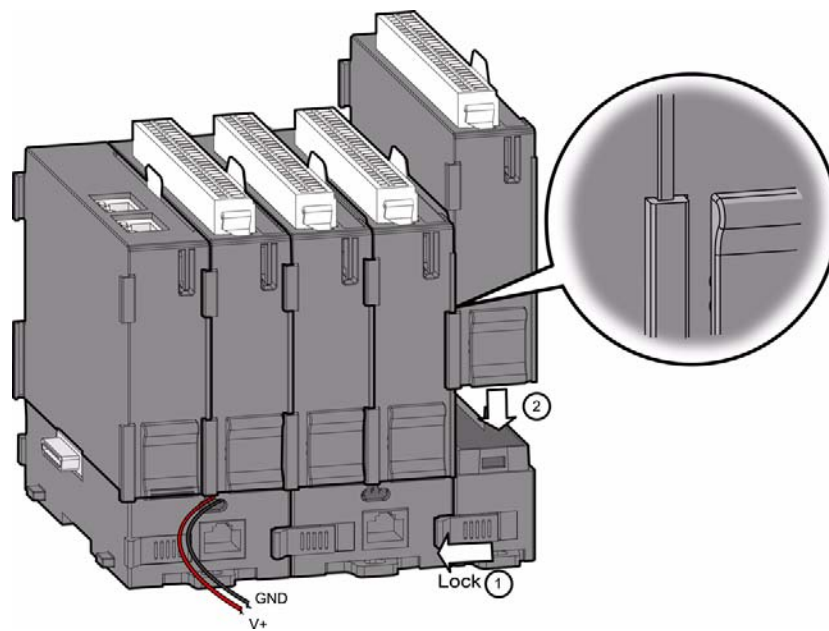
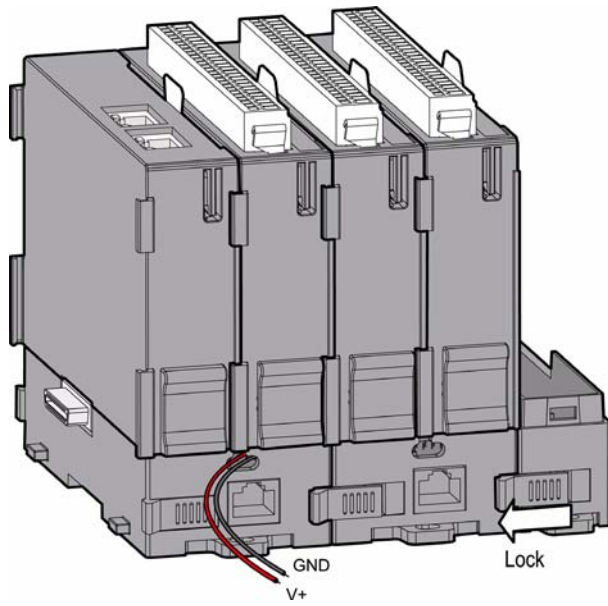
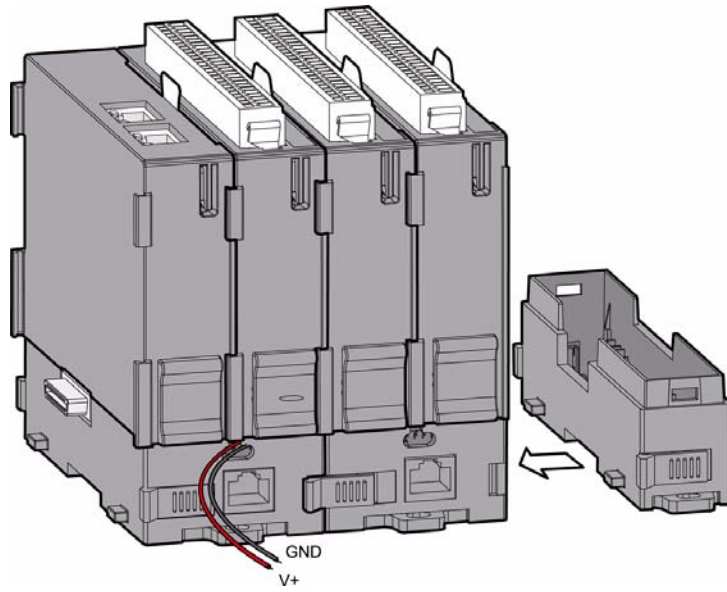
Step 8: Insert another APAX-5000 I/O module on the second APAX-5002 backplane.




Step 9: Lock that APAX-5000 I/O module to the second APAX-5002 backplane by pulling down the module locks, similar as step 5.

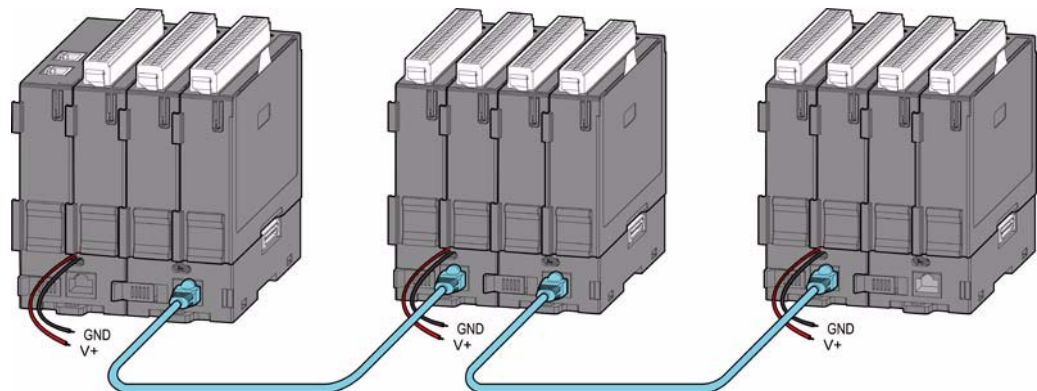
Step 10: If needed, repeat step 8 ~ 9 to have another APAX-5000 I/O module on the second APAX-5002 backplane.

If you need more APAX-5000 I/O module, repeat Step 6 ~ Step 10 until all necessary APAX-5000 I/O modules are inserted on the backplanes. When the total number of APAX-5072 and APAX-5000 I/O modules is odd, you can use 1-slot APAX-5001 backplane module as the last backplane in the system.



There is an expansion port on front side of APAX-5002. With this port, users can build a remote expansion architecture. Standard Ethernet cables can be used to connect any two APAX-5002. However, shielded industrial Ethernet cable **MUST** be used instead of standard Ethernet cable when the system is used in harsh environment, such as factory automation. Unmanaged industrial Ethernet switches (such as Advantech EKI-2528) with 100 Mbps transmission speed can also be used between two APAX-5002. Therefore, you can flexibly build any remote expansion with line, tree or star topology. All the APAX-5000 I/O modules can benefit from the remote expansion architecture. Refer to figure below for the expansion topology.

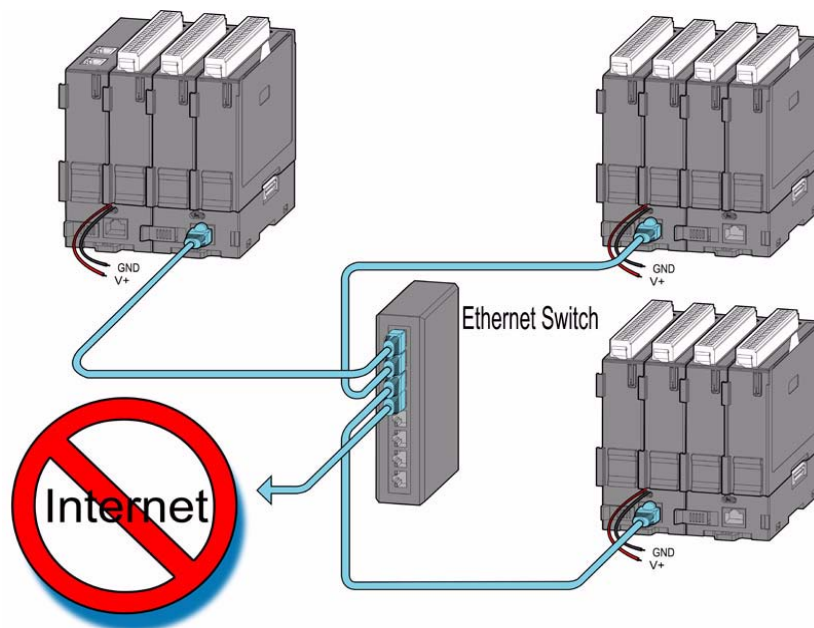
- Warning!** 1. **DO NOT** use managed switch, hub or router between backplanes for expansion.
-  2. The network for the expansion should be a local network, **NOT** to connect with other external network (such as public network in enterprise network, including Internet).
3. Cat 6 Ethernet cable is strongly recommended for better data transmission quality.
4. It is suggested to power on APAX-5072 and all the I/O modules together to avoid any unpredictable situation.
5. The maximum total amount of APAX-5000 I/O modules used with one APAX-5072 is 32.



- Note!** For the line topology, as shown by figure above, the maximum distance between two backplanes is 100 m.







**Warning!** For the star topology, use unmanaged industrial Ethernet switches (such as Advantech EKI-2528) with 100 Mbps transmission speed for expansion. DO NOT use management switch, hub or router between backplanes. The network for the expansion should be a local network, NOT to connect with other external network (like public network in enterprise network, including Internet).

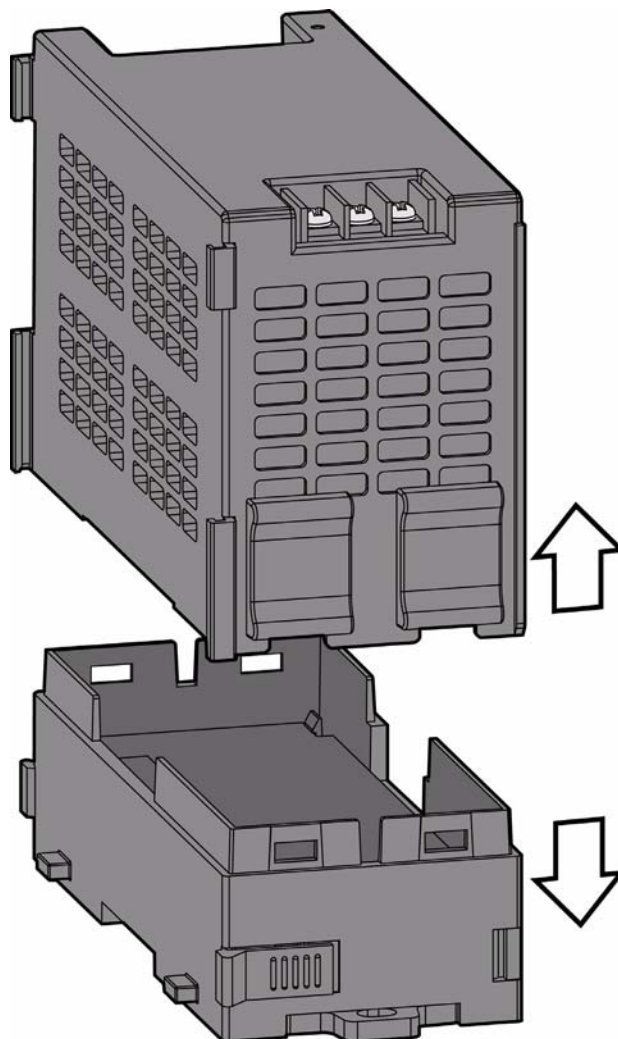
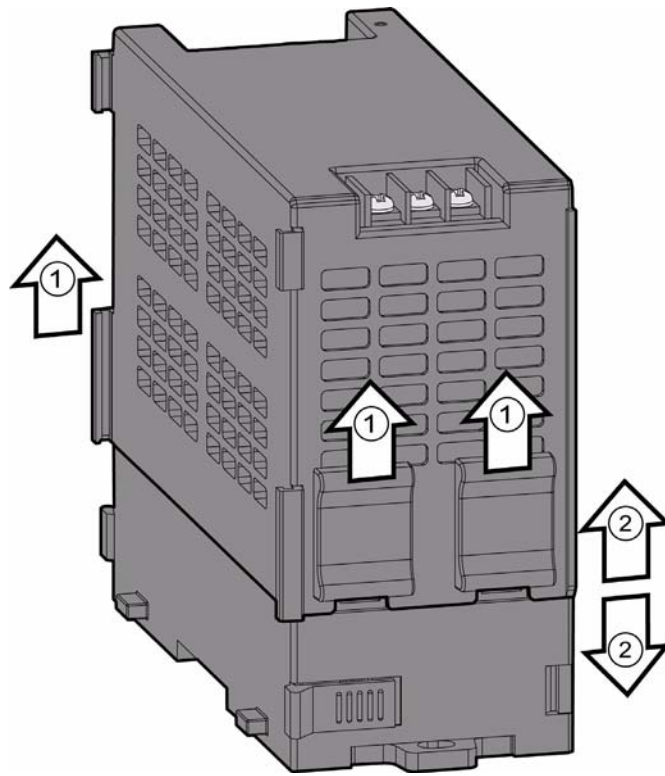


### 3.1.2 Standalone Controller (with APAX-5343E as Power Input)

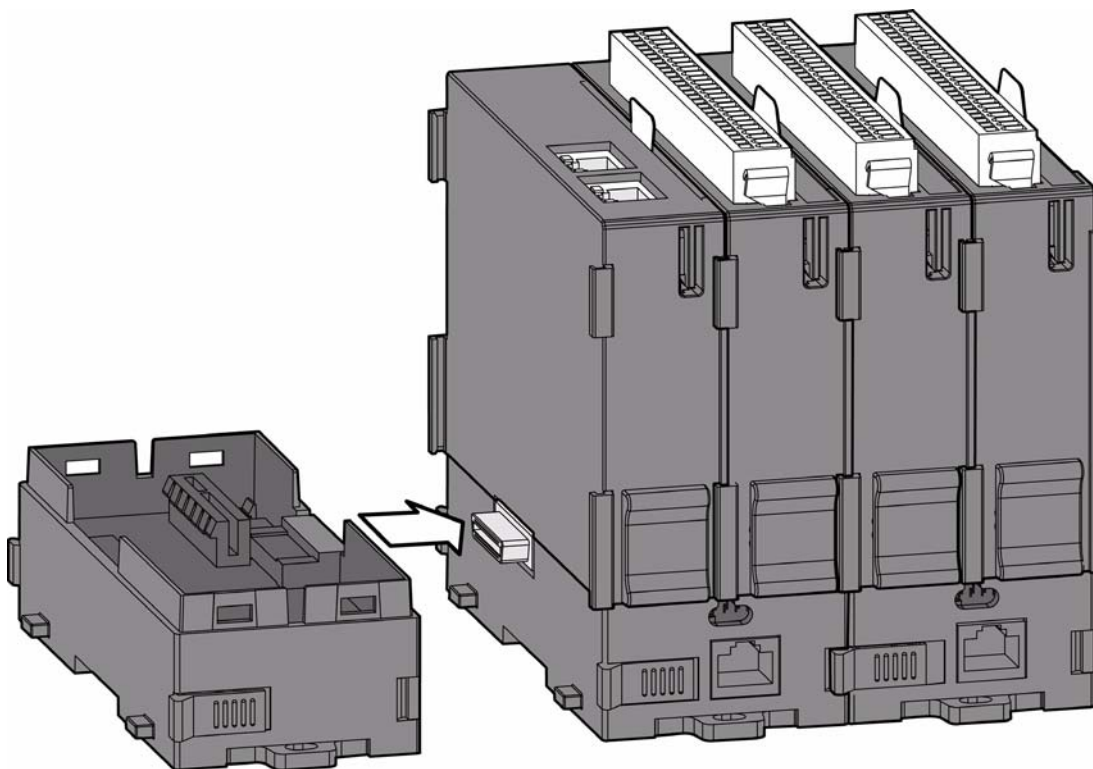
APAX-5072 and other APAX-5000 I/O modules can also be powered by the APAX-5343E power supply module, connected to the left side of the whole system. The power can be transferred to APAX-5072 and other APAX-5000 I/O modules through the backplanes.

Step 1: Follows the procedures described in Section 3.1.1 to assembly APAX-5072 and other APAX-5000 I/O modules into one complete system. The only difference is that you don't need to connect the power supply wiring to the power connectors on the backplane (step 1 in Section 3.1.1).

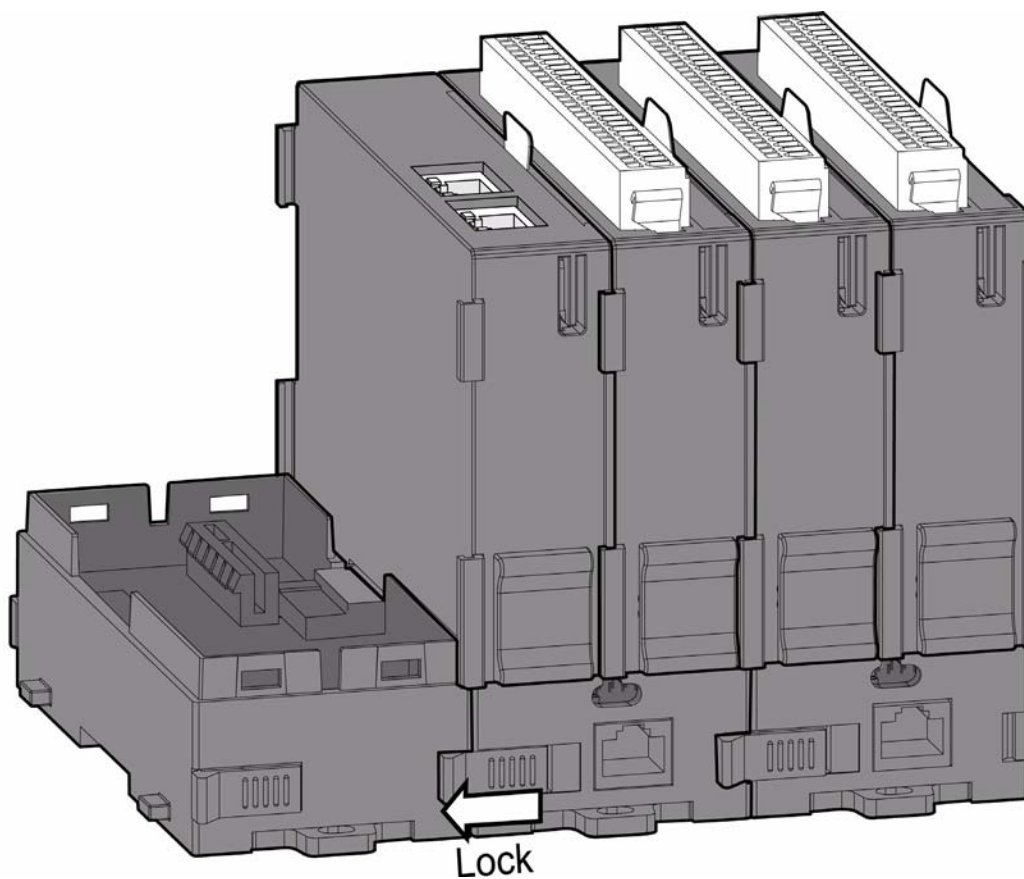
Step 2: Pull up the module locks on the upper case of one APAX-5343E. Then you can separate the upper case of APAX-5343E from its backplane.



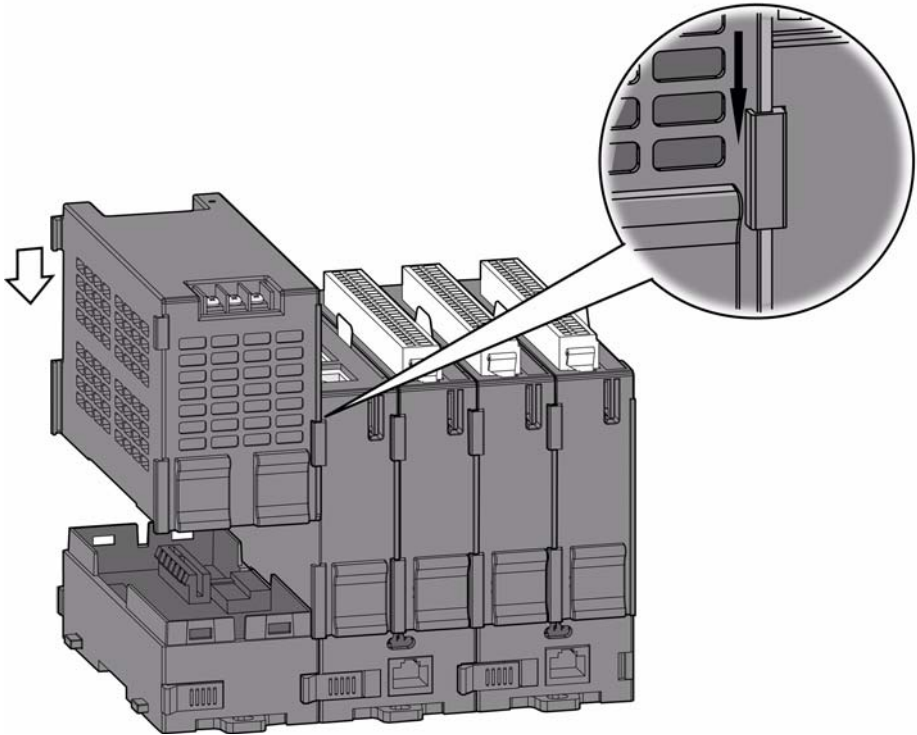
Step 3: Stack the backplane of APAX-5343E to the left side of the first APAX-5002 backplane in the system.



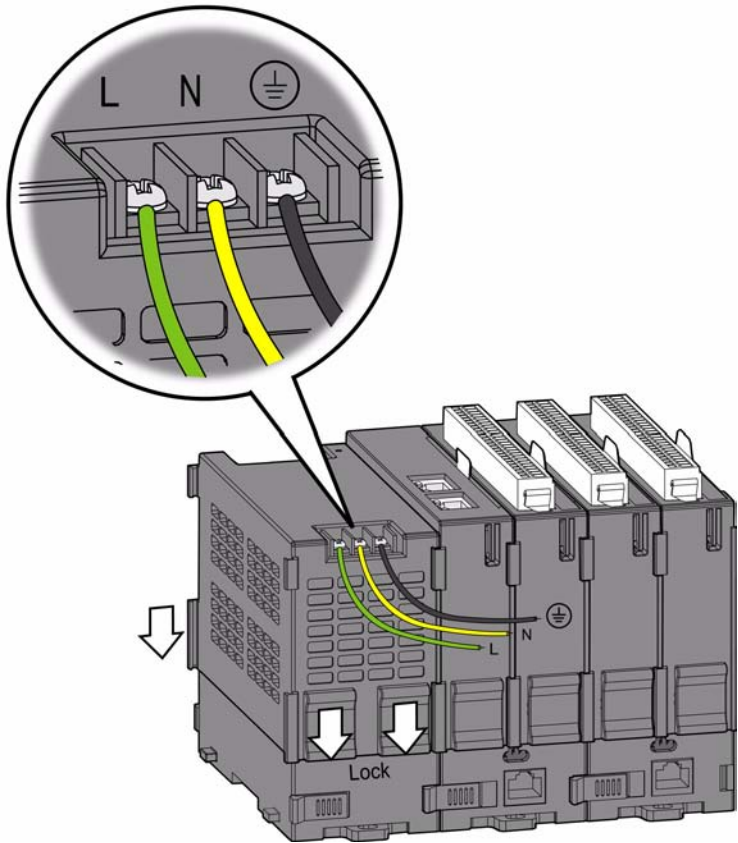
Step 4: Lock the stacked APAX-5343E backplane to the APAX-5002 backplane by the backplane locks on the APAX-5002 backplane.



Step 5: Insert the upper case of APAX-5343E back on its backplane. Use tongue-and-groove slots to move the upper case.



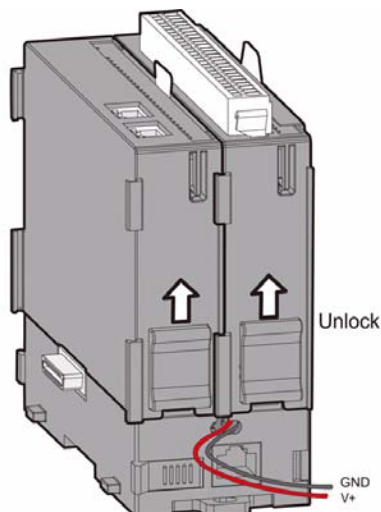
Step 6: Lock the upper case of APAX-5343E to its backplane by pulling down the module locks on the upper case. Connect AC power code to the power connectors on the upper case of APAX-5343E. Then the whole system is powered-on.



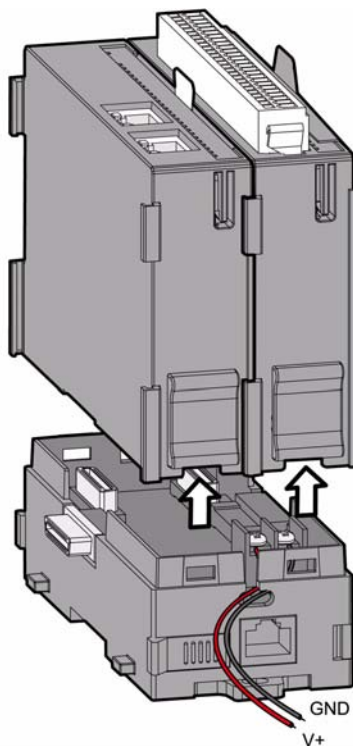
## 3.2 Decommissioning and Disposal

APAX-5072 supports hot-swap functionality. It means APAX-5072 can be removed from the backplane or inserted on the backplane when the complete system is power-on. This helps saving maintenance effort and cost. The hot-swap functionality is implemented by the module locks. Please follow the procedure below:

Step 1: Pull up the two module locks on side of APAX-5072.



Step 2: Detach APAX-5072 from the backplane.



Repeat Steps 1 ~ 2 for the APAX-5000 I/O modules disassembly.

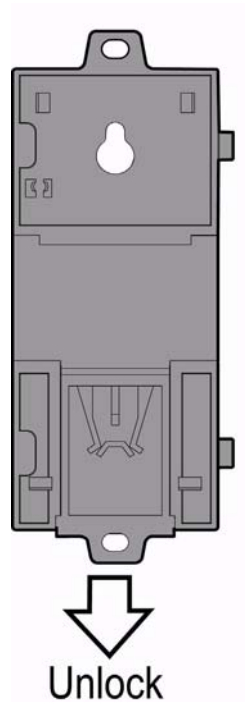
The device must be fully dismantled in order to dispose of it. Electronic parts must be disposed of in accordance with national electronics scrap regulations.

## 3.3 Mounting

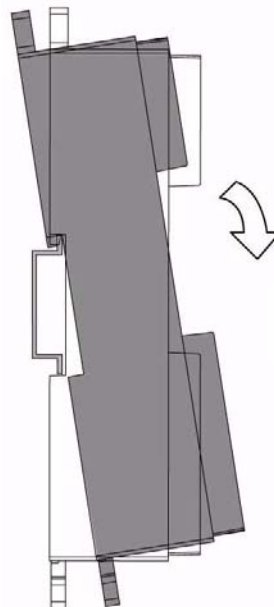
### 3.3.1 DIN-rail Mounting

APAX-5072 module can be mounted through backplane to the following DIN rails: 35 x 7.5 mm or 35 x 15 mm. Below are the procedures for the DIN-rail mounting.

Step 1: Pull down the DIN-rail lock at the back of APAX-5002 backplane.



Step 2: Attach the APAX-5002 backplane on the DIN rail.



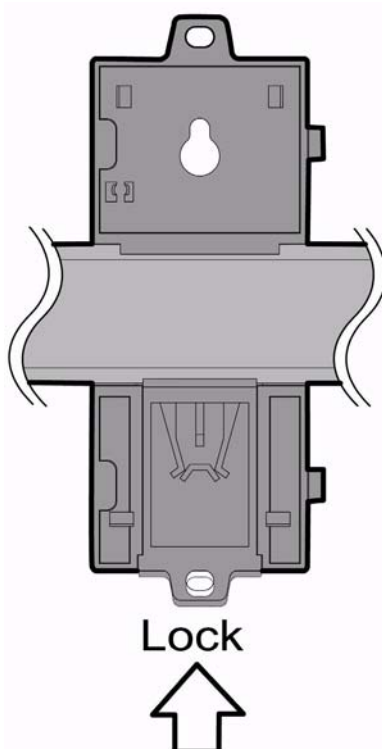
Step 3: Repeat Step 1 ~ Step 2 until necessary APAX-5002 backplanes are all attached on the DIN rail.

**Note!** *When the total number of APAX-5072 and APAX-5000 I/O modules is odd, you can use APAX-5001 (1-slot backplane) as the last backplane in the system. And the procedure to attach APAX-5001 on the DIN rail is similar as APAX-5002*



Step 4: Move all backplanes to stack them together. Then slide the backplane locks on the backplanes to fasten all backplanes. (Similar to Step 6 and Step 7 in section 3.1.1)

Step 5: Slide the DIN-rail lock of all backplanes into the position, to fix all backplanes to the DIN rail.



Step 6: Insert the APAX-5072 module and all necessary APAX-5000 I/O modules to the backplanes. (Similar to Step 2, Step 4 and Step 8 in section 3.1.1)

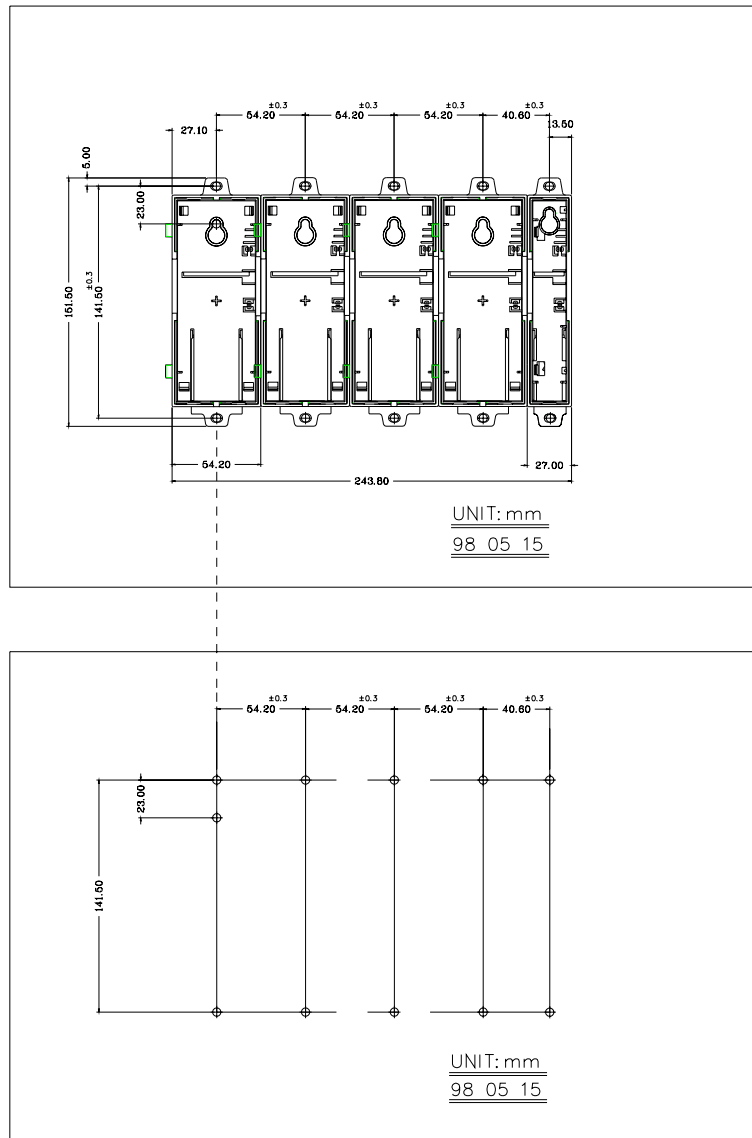
Step 7: Slide the module lock of the APAX-5072 module and all necessary APAX-5000 I/O modules into the position, to fix these modules to related backplanes. (Similar to Step 3, Step 5 and Step 9 in section 3.1.1)

**Note!** *If the total number of APAX-5000 module is odd, you can use the APAX-5001 as the last backplane. All the mounting procedure is similar to APAX-5002 mounting.*



### 3.3.2 Wall (Panel) Mounting

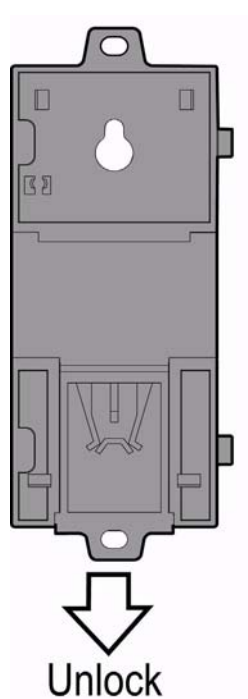
Mount the APAX-5072 module to a wall (panel) through backplane using two screws per module. Use M4 or #8 panhead screws. Refer to figure below for the dimensional template:



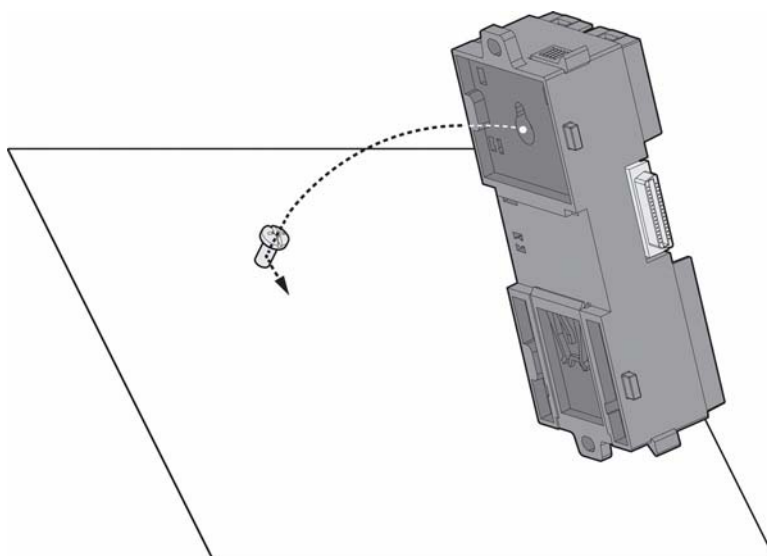
Below are the procedures for the wall (panel) mounting.



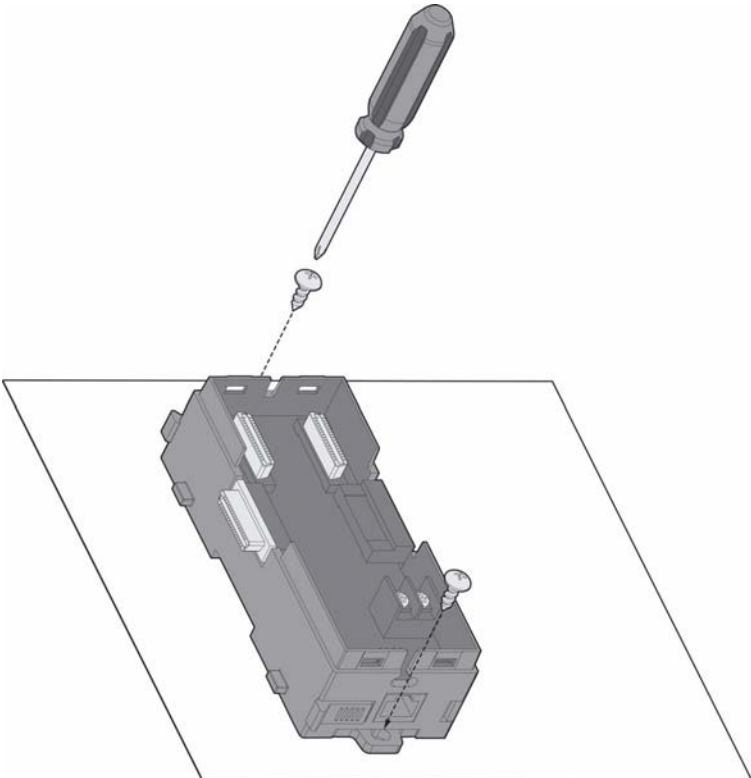
Step 1: Pull down the DIN-rail lock at the back of the first APAX-5002 backplane.



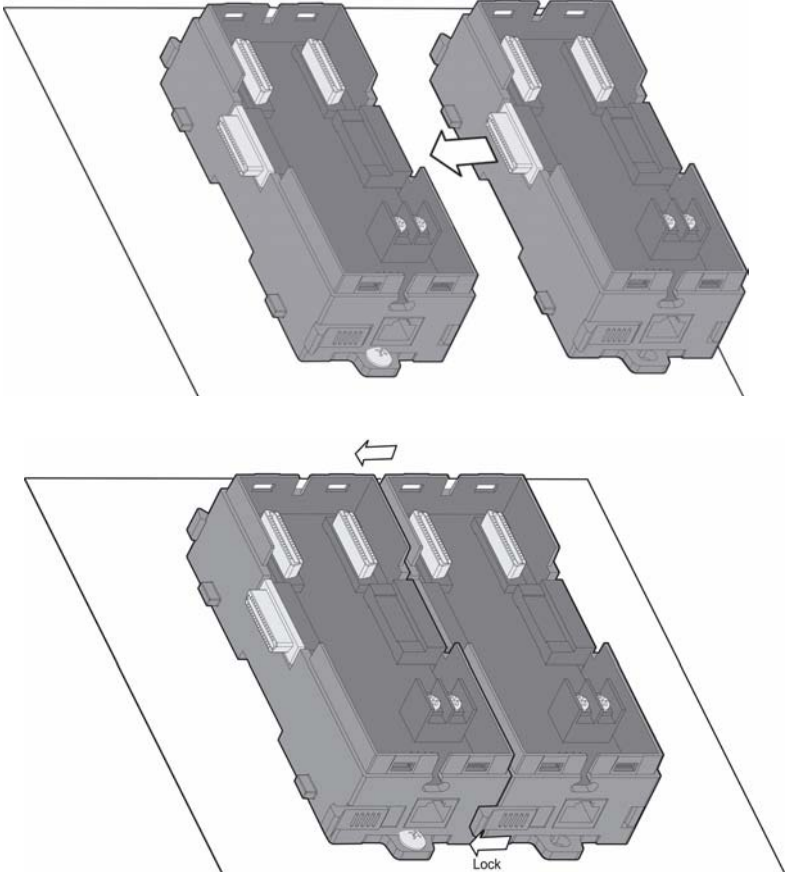
Step 2: Hang the APAX-5002 backplane onto the screw on the wall (panel). The screw for APAX-5002 to hang should be special-designed. We have provided it in accessory.



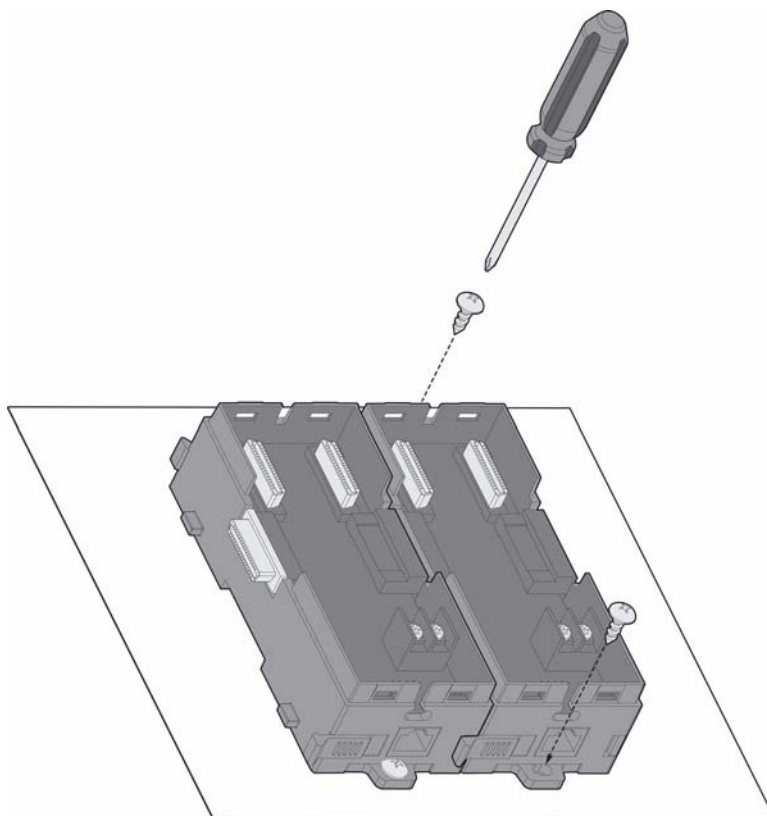
Step 3: Mount the first APAX-5002 backplane to the wall (panel) using two standard M4 or #8 panhead screws. We also provide the two screws in accessory.



Step 4: Stack Another APAX-5002 backplane to original backplane. Lock the backplane together.

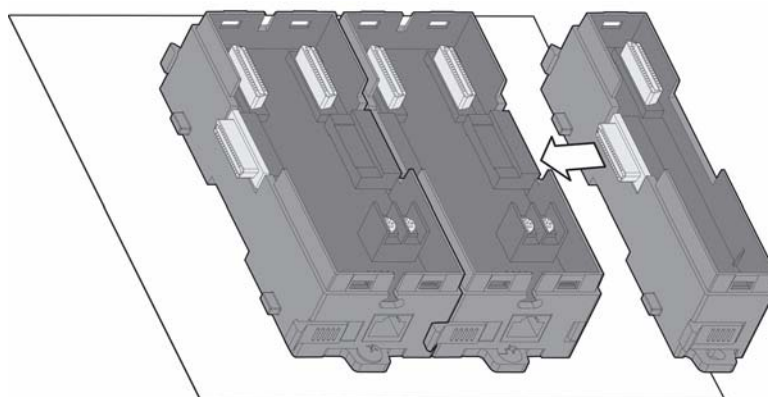


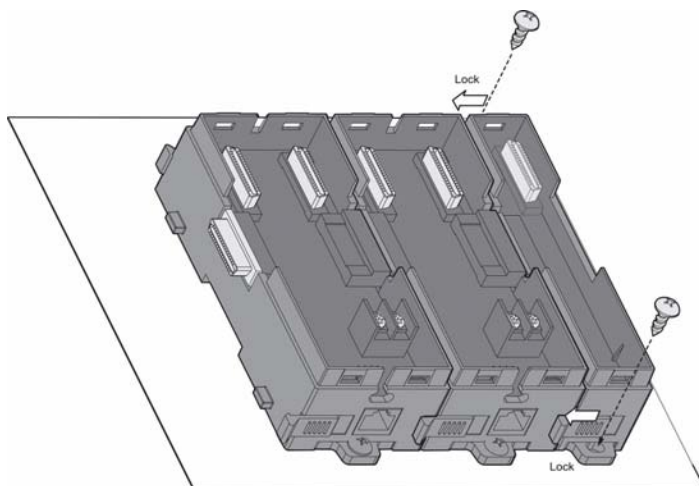
Step 5: Mount that APAX-5002 backplane to the wall (panel) using two standard M4 or #8 panhead screws.



Step 6: Repeat Step 4 ~ Step 5 until all necessary APAX-5002 backplane are screwed on the wall (panel).

**Note!** *When the total number of APAX-5072 and APAX-5000 I/O modules is odd, you can use APAX-5001 (1-slot backplane) as the last backplane in the system. The procedure to screw APAX-5001 on the wall (panel) is similar as APAX-5002.*





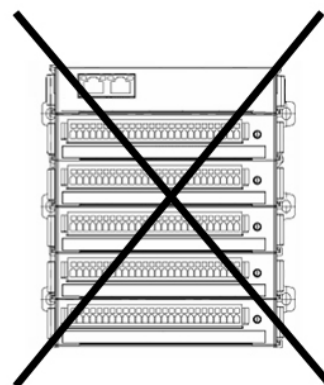
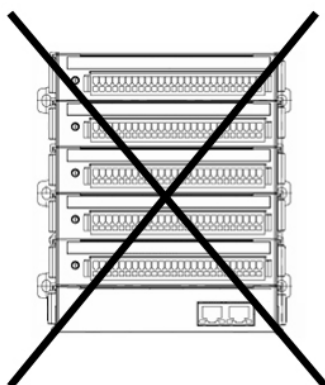
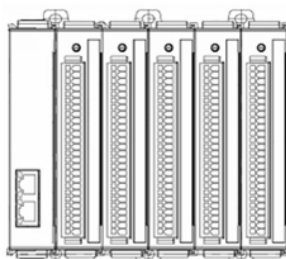
Step 7: Insert APAX-5072 and all necessary APAX-5000 I/O modules to the backplanes. (Similar to Step 2, Step 4 and Step 8 in section 3.1.1)

Step 8: Lock APAX-5072 and all necessary APAX-5000 I/O module to the backplane by pull down the buckle. (Similar to Step 3, Step 5 and Step 9 in section 3.1.1)

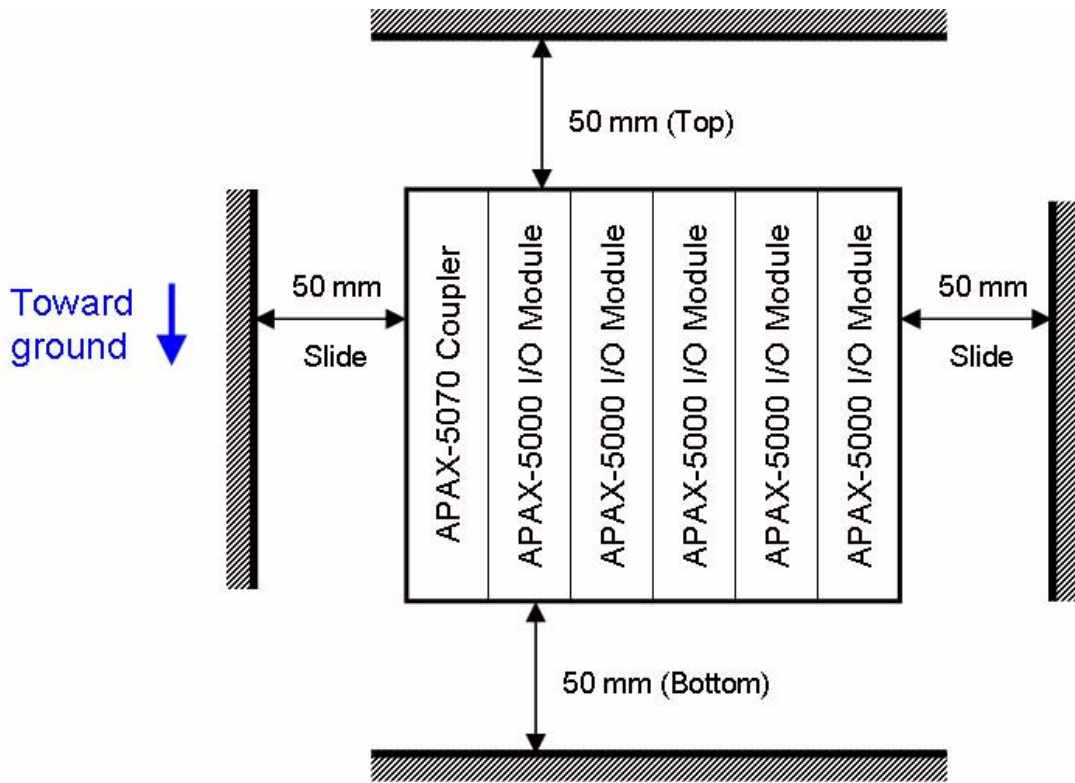
**Warning!** *APAX-5072 will generate a significant heat, which is dissipated via a passive ventilation system. This system requires the unit to be mounted correctly. In order to have better ventilation, no matter DIN-rail or wall mounting is adopt, remember to locate APAX-5072 at the first slot on the first backplane. Besides, APAX-5072 and all APAX-5000 I/O modules should be placed vertically. (Refer to figure below)*



Toward  
Ground ↓



We suggest remaining enough clearance space from enclosure walls and adjacent equipments. No closer than 50 mm (2 in.) apart on all sides, as shown below. This provide ventilation and makes assembly more easily.





# Chapter 4

Error Handling and  
Diagnostics


## 4.1 Error Handling and Diagnostics

There are four LED for diagnostics on the front panel of APAX-5072. Below are the meanings for the 4 LEDs:


LED	Color	Status	Definition
PWR	Green	Steady	APAX-5072 is power-on.
	Dark	-	APAX-5072 is power-off or broken.
RUN	Green	Flash once every 2 seconds	APAX-5072 is under EtherNet/IP mode*
	Orange	Flash once every 2 seconds	APAX-5072 is under Utility mode*
NETWORK	Green	Steady	EtherNet/IP communication is activated between APAX-5072 and EtherNet/IP master
	Dark	-	There is no EtherNet/IP communication
I/O	Green	Steady	APAX I/O modules are detected.
	Dark	-	No APAX I/O modules are detected.
	Orange	Steady	I/O Error

\*: Refer to Section 1.3.3 for how to configure APAX-5072 as Utility or EtherNet/IP mode

**Note!** *If there is APAX-552x controller in the same system, APAX-5072 will become Passive mode. Otherwise, It should be Active mode.*

 *In Passive mode, APAX-5072 can only monitor connected APAX I/O modules status. (Unable to control those I/O modules)*

**Note!** *I/O Error happens when:*

 *1. APAX I/O modules changed (add new or remove existing module)*  
*2. Any of the connected APAX I/O modules is under download mode*